

NOTES:

DURABLE SOLID WELD CONNECTIONS REQUIRED.

ALL WELDS TO CONFORM TO AMERICAN WELDING SOCIETY STANDARDS.

ALL CUT EDGES SHALL BE DEBURRED.

GRATES SHALL BE PAINTED WITH A PREMIUM GRADE EXTERIOR BLACK PAINT.

MNDOT STANDARD 2476 APPLIES TO ALL PAINTING.

EACH PANEL TO BE EDGE BANDED AROUND THE PERIMETER.

ONE SET PER JAKE GRATE BOX (3 PANELS).

NOT DESIGNED FOR VEHICLE TRAFFIC AREAS. DESIGNED FOR BOULEVARD PLACEMENT ONLY.

MINNEAPOLIS CUSTOM MNDOT SPEC. REF. 3306 NOT TO SCALE



MINNEAPOLIS DEPARTMENT OF PUBLIC WORKS	
DRAWN: DCD	DATE: 2/03
APPROVED: HRS	DATE: 12/06

"JAKE" GRATE COVER

STANDARD PLATE NO. SEWR-1013